

Work Order ID 58586

Wednesday, May 12, 2010 8:30:47 AM



Page 1

Item ID: D3913-15

Revision ID:

Accept



Setup Start



Item Name: Wide Handle Plate

Stop



Start Date: 5/12/2010 Start Qty: 3.00



Required Date: 5/14/2010 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-5-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3913

A

100



Waterjet

0.00

FLOW CNC Waterjet

Memo

0.00

Cut as per dwg D3913

Prog Rev: A

Dwg Rev: A

Deburr as required

10-5-12

(3)

110



QC

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

Quality Control

10-5-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58586

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Page 2

Item ID: D3913-15

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Item Name: Wide Handle Plate

Start Date: 5/12/2010 Start Qty: 3.00

Required Date: 5/14/2010 Req'd Qty: 3.00

Reference:

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

5/10/05/12

x3

140



Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

0.00

10/05/18 (3)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/05/18

BL 10-5-18
(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, May 12, 2010 8:30:46 AM

Page 1

Work Order ID: 58586

Parent Item: D3913-15

Parent Item Name: Wide Handle Plate


Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Date: 5/12/2010

Required Date: 5/14/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304S11GA 		Purchased	No			100	sf	62.3800	0.1068	14		
304/316 0.125 Sheet												



10-5-17

Location

Loc Qty

Loc Code

MAT

62.38

114488

62.38

114488

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	S8586
Description: WIDE HANDLE PLATE	Part Number:	D3913-15
Inspection Dwg: D3913-15 Rev: A		Page 1 of 1

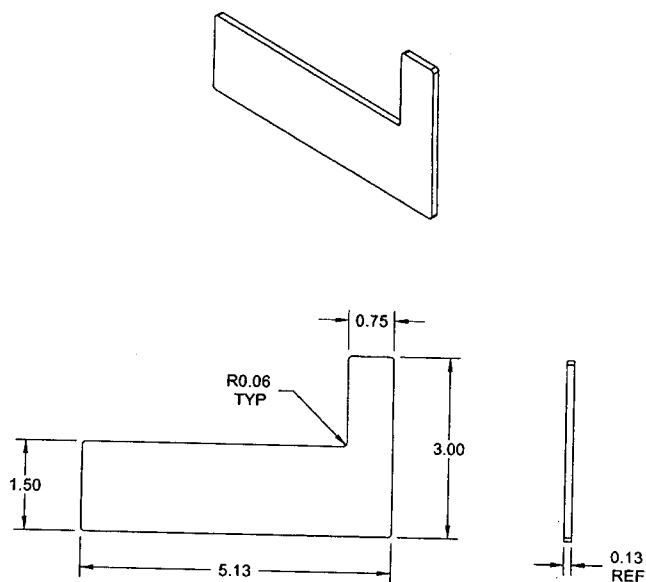
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

[illegible]

Measured by: B	Audited by: S	Prototype Approval:
Date: 10-5-12	Date: 10/05/12	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3913-15 WIDE HANDLE PLATE

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
2010-03-22

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JRH	
CHECKED		DRAWING NO. D3913 REV. A
MFG. APPR.		SHEET 6 OF 6
APPROVED		TITLE LONG BASKET BASE ASSY (350) NTS SCALE
DE APPR.		
DATE	10.03.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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